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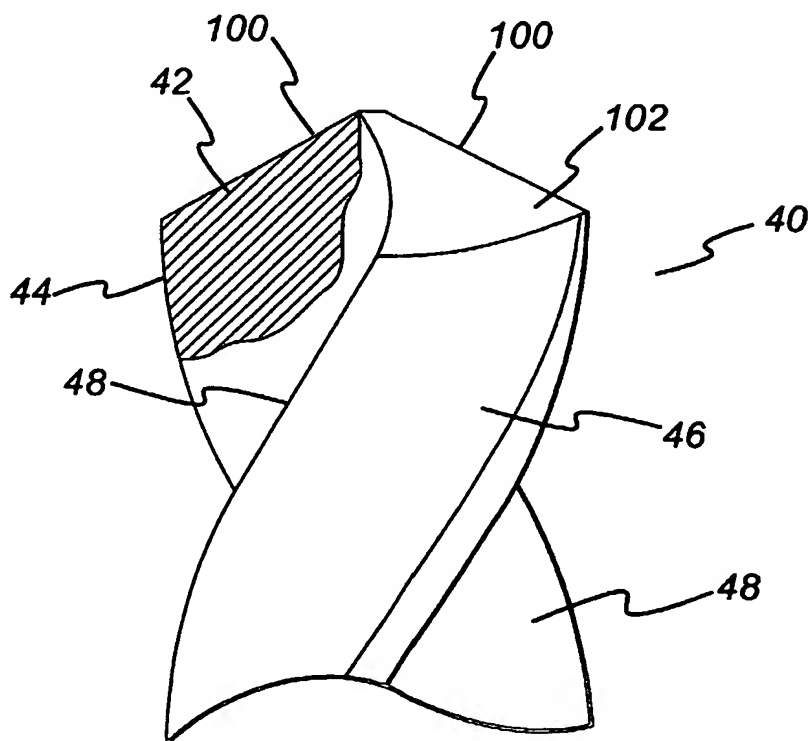
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(54) Title: COATED BORE CUTTING TOOLS



(57) Abstract: A twist drill partially coated with TiN to increase wear resistance whilst minimising the transfer of coating particles to a work piece. The drill is selectively coated on the rake face (42); the land (46) is not coated.



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